

# PŘEKLAD

dne: - 9 -11- 2017

PROVEDLA  
JANA PROKEŠOVÁ

- 9 -11- 2017  
ARCHIV

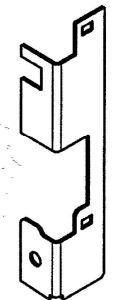
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03A ZM/17/01085 otvor uvolněn z  $\phi 20,3 \pm 0,2$  na  $\phi 20,7 \pm 0,2$   
9.11.2017 *Trasf*

## NOTA :

- Metal sheet thickness : 4 mm
- Radii without dimension : R = 2
- Bend radii : R = 4

Poznámka:  
Tloušťka plechu: 4mm  
Nekótované poloměry: R = 2  
Poloměry ohybu: R = 4



STAV ZOBRAZENÍ:  
BEZ OHYBŮ  
BEZ NÁSTINOTY

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 1810	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

## TOLERANCE ŘEZÁNÍ LASEREM

LASER cutting tolerances					
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified					
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <	
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0	± 0,5

First angle projection		03 Update cutting due to changing lock of battery door		17/5/17	
General tolerance (GT) in mm		Index alteration		Change no. FR Toler.	
Size range		Inspection dim.		Material: S235JR following EN10025-2	
≤ 30 ≤ 120 ≤ 400 ≤ 1000		Auxiliary dim.		Weight: in kg 1,6	
GT coarse		Date Name		Blank no:	
L 1 2 3 4		Drawn 02.12.2015 J.Fantary		Title:	
≤ 1 2 4 6		Checked 21.12.2015 J.Palmer		Prod. Scale 1:2	
Lengths (L) and angle L/Δ = ± GT		Auth'd 21.12.2015 J.Palmer		Sheet: 1	
Tolerance Symbols ISO 1101		Plcheck 22.12.2015 J.Lacoste		of: 1	
O roundness = 1/2e-Tol.		Drawing number		11914221804	
- straightness/flatness = GT		Confidential document		Approved	
O concentricity/run out = GT		Refer to protection notice ISO 1860		6 1032580/020/00/03 A2	
/ symmetry = GT					
/ parallelism = GT					
position = GT					
Languages: EN/FR					

